

**SPECIFICATIONS FOR TENNESSEE DEPARTMENT OF TRANSPORTATION'S BOOK:**

**“STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION”**

**DATED:** January 1, 2015

**SIZE OF BOOK:** Trim size to be 5 3/8 inches by 8 5/16 inches. The book will contain approximately 1102 pages plus cover.

**PRINTING AND STAMPING:** Inside pages to be printed in black ink only. Ink must be an appropriate book black that will not smear under handling. Continuous printed thumb tabs shall be provided for nine (9) separate sections of the book. The thumb tabs shall be dark gray.

**Cover:** The cover shall be a 17 PT polymer reinforced material with white backing that meets the National Association of State Textbook Administrators (NASTA) Class CC and Class AA/BB standards. The cover shall have standard (blue) color and embossing to be approved by Department. Cover to be stamped in one (1) color text (white) and three (3) color (Pantone 185 Red, Pantone 286 Blue, White) TDOT Symbol. The logo is approximately a 1.25 inch by 4 inch trapezoid. Spine to be stamped in white ink only with provided text. See attached example with text and color logo). Successful bidder to furnish stamping dies for cover and spine.

**Paper Stock:** Inside paper to be printed on 30 lb. book paper with brightness 85 or greater, opacity 84 or greater, and PPI 950 or greater.

**Binding and Binding Material:** Smythe Sewn and Perfect Bound. The book shall be round cornered on two (2) outside corners.

**Packing:** Books shall be packaged in cartons not exceeding fifty (50) pounds per carton.

**Quality:** Poor overall quality shall be reason for rejection of the book by the Department.

**Quantity:** A full count of 5000 books ordered is required with no underruns. Successful bidder must complete Printing and make delivery within thirty (30) working days from date of purchase order.

**General:** Printer to provide one fiscal hard copy of cover with printing and color logo for approval and also provide a digital soft copy of text for approval before printing.